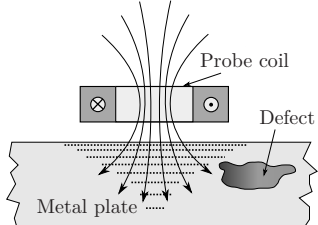


# A new database generation method combining maximin method and kriging prediction for eddy-current testing

## Framework

- PhD thesis in french-hungarian cotutelle (2008-2011)
- Université Paris-Sud 11 and Budapest University of Technology and Economics
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## 1 Introduction – elements of ECT



- Probe coil  $\Rightarrow$  alternating magnetic field
- Eddy-currents in the specimen
- Field distortion due to the defect
- Defect  $(\mathbf{x}) \Rightarrow$  coil impedance change  $(\Delta Z)$

- Forward problem: Configuration and defect properties are known; defect  $(\mathbf{x}) \Rightarrow \Delta Z$
- Inverse problem: Measured impedance variations;  $\Delta Z \Rightarrow (\mathbf{x})$

## 2 Motivation

### Challenges:

- Forward problem: numerical simulation (Integral equations, FEM, ...)  $\Rightarrow$  high computational load, “expensive-to-run” simulators
- Inverse problem: solution via several forward simulations
- Required: fast and reliable “direct” method for inversion

### Main idea:

Expensive **SIMULATION**  $\Rightarrow$  Cheap **EMULATION**  
Physical model  $\Rightarrow$  Surrogate model

### “Off-line” method: Database

- Pre-calculated results in a database
- Use of the stored data: no field computation is needed any longer
- Speed-up the forward/inverse solutions

## 3 Database principle and properties

- Input data (simulations and/or measurements)  $\mathbf{x} = \{x_i\}, i = 1, \dots, p$  with  $\mathbf{x} \in \mathbb{X}$
  - Output data (simulations and/or measurements)  $\mathbf{y} = \{y_j\}, j = 1, \dots, q$  with  $\mathbf{y} \in \mathbb{Y}$
- $$\mathbf{y} = \mathcal{F}(\mathbf{x})$$

with  $\mathcal{F}$  a numerical model and/or acquisition system (“forward operator”)

- Database :  $L$  pairs  $\{(\mathbf{x}^{(l)}, \mathbf{y}^{(l)}), l = 1, \dots, L\} \in \mathbb{L}$  solutions of  $\mathbf{y} = \mathcal{F}(\mathbf{x})$
- Surrogate model:  $\tilde{\mathcal{F}}_L(\cdot) \simeq \mathcal{F}(\cdot)$  such as :  $\|\mathcal{F}(\mathbf{x}) - \tilde{\mathcal{F}}_L(\mathbf{x})\|_2 \rightarrow \text{small}, \forall \mathbf{x} \in \mathbb{X}$

### Requirements:

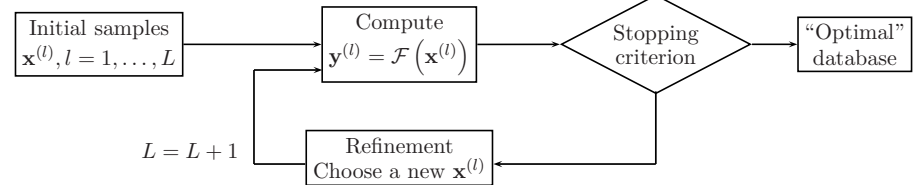
- $L$  as small as possible  $\Rightarrow$  Minimum number of simulations/measurements
- $\{\mathbf{x}^{(l)}\}$  filling as good as possible  $\mathbb{X}$  – classical “Design-of-Experiment” methods  $\Rightarrow$  Good description of the input  $\mathbb{X}$
- $\{\mathbf{y}^{(l)}\}$  filling as good as possible  $\mathbb{Y}$  – novelty of our approach  $\Rightarrow$  Good description of the output  $\mathbb{Y}$

## 4 Generation of optimal database by maximin method

- “Distance” definition :  $Q_l(\mathbf{x}) = \|\mathcal{F}(\mathbf{x}) - \mathcal{F}(\mathbf{x}^{(l)})\|_2, \forall \mathbf{x} \in \mathbb{X}$

- Choice of the next point (refinement):  $\mathbf{x}^{(l+1)} = \arg \max_{\mathbf{x} \in \mathbb{X}} \left[ \min_{l=1, \dots, L} Q_l(\mathbf{x}) \right]$

### The scheme:



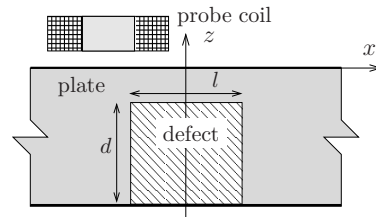
### Complex optimization problem to get $\mathbf{x}^{(l+1)}$ – Speeding up by kriging prediction:

- Known :  $Q_k(\mathbf{x}^{(l)}), l = 1, \dots, L, k = 1, \dots, L$
- Prediction of  $\hat{Q}_k(\mathbf{x}), \forall \mathbf{x} \in \mathbb{X}$  knowing  $[\lambda_1(\mathbf{x}), \dots, \lambda_L(\mathbf{x})]^T$  via kriging

$$\begin{bmatrix} \hat{Q}_1(\mathbf{x}) \\ \vdots \\ \hat{Q}_L(\mathbf{x}) \end{bmatrix} = \begin{bmatrix} Q_1(\mathbf{x}^1) & \dots & Q_1(\mathbf{x}^L) \\ \vdots & \ddots & \vdots \\ Q_L(\mathbf{x}^1) & \dots & Q_L(\mathbf{x}^L) \end{bmatrix} \cdot \begin{bmatrix} \lambda_1(\mathbf{x}) \\ \vdots \\ \lambda_L(\mathbf{x}) \end{bmatrix},$$

- Cheaper optimization problem:  $\mathbf{x}^{(l+1)} = \arg \max_{\mathbf{x} \in \mathbb{X}} \left[ \min_{l=1, \dots, L} \hat{Q}_l(\mathbf{x}) \right]$

## 5 Illustration – thin crack with 2 parameters

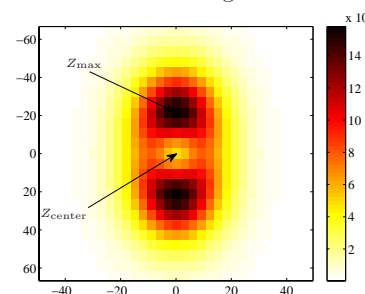


- Coil impedance at  $a \times a$  positions (here  $a = 29$ )
- Defect parameters: length ( $l$ ), depth ( $d$ )

$$\mathbf{x} = [l, d]$$

$$0.5 \text{ mm} < l < 3.5 \text{ mm}, 10\% < d < 90\%$$

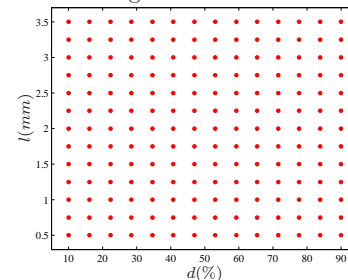
### Measured signal:



### Output data:

- $Z_{\text{center}}(\mathbf{x}) = |\Delta Z_{n,n}(\mathbf{x})|, n = \frac{a+1}{2}, a$  odd
- $Z_{\text{max}}(\mathbf{x}) = \max_{i,j=1, \dots, a} |\Delta Z_{i,j}(\mathbf{x})|$
- $Z_{\text{mean}}(\mathbf{x}) = \frac{1}{a^2} \sum_{i=1}^a \sum_{j=1}^a |\Delta Z_{i,j}(\mathbf{x})|$
- $\mathbf{y}(\mathbf{x}) = \left[ Z_{\text{mean}}(\mathbf{x}), Z_{\text{center}}(\mathbf{x}) \right]$

### Regular database



### Optimal database

